



## Coordination Group on Global Policy Dialogue

### Eleventh meeting

1 March 2024, 15:00-17:00 CET

Online

### Agenda

- |       |                                                                                   |
|-------|-----------------------------------------------------------------------------------|
| 15:00 | Welcome by the Co-chairs<br>Adoption of the agenda<br>Introduction to the meeting |
| 15:05 | Organisation of the Global Policy Forum                                           |
| 15:55 | Draft of the Global Policy Statement                                              |
| 16:25 | Draft Final Report and Recommendations                                            |
| 16:55 | AoB                                                                               |
| 17:00 | Meeting closes                                                                    |

The minutes of this meeting including the participants list and further material were made available on the Coordination Group's webpage as soon as adopted by the members: <https://www.ehea.info/page-CG-on-Global-Policy-Dialogue-2021-2024>

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